



**PARTS:**

- A. PRESSURE RELIEF VALVE, HC003\_
- B. PRESSURE GAUGE: HC004
- C. HIGH LEVEL ALARM: HC001 ALARM BOX  
HC002 MERCOID FLOAT SWITCH
- D. UPPER VESSEL: HV60\_B
- E. GAUGE GLASS: HV008 VALVE SET  
HC1010 ROD (2), HV009 GLASS TUBE
- F. INLET MANIFOLD, HV310, CUSTOM PER  
ASSEMBLY DRAWING
- G. FLOAT VALVE: FV100\_ COMPLETE VALVE  
FV020: 6" SS FLOAT BALL
- H. GASKET, 3.75" OD, ASBESTOSFREE (2) HV024A
- I. GASKET, 12" FLANGE: HV023 (2)
- J. DIVIDER PLATE, 16" OD: HV020
- K. STUD, 7/8" X 4.75": HV055B (12)  
NUT: 7/8": HV055A (12)  
NOTE: MANY OLDER UNITS HAVE 3/4" STUDS
- L. TEMPERATURE GAUGE: HC005 (3)
- M. NAME PLATE: HC006
- N. NAME PLATE BRACKETS: HV133 (SET)
- O. COIL: HV30\_\_ (SPECIFY MATERIAL)
- P. COIL CLAMP: HV025
- Q. LOWER VESSEL: HV20\_\_A
- R. BOTTOM COIL GASKET, 3.75" OD: (1) HV024A
- S. HAMMER LOCK NUT: HV014
- T. HAND HOLE, 6" X 8": COVER: HC075  
GASKET: HC012
- U. MANIFOLD GASKET: HC044

NOTE: WHEN ORDERING PARTS, INCLUDE MODEL NUMBER AND SERIAL NUMBER.

<b>MADDEN ENGINEERED PRODUCTS</b> ELKHART, IN	
VERTICAL TYPE BLOWDOWN HEAT RECOVERY SYSTEM	
REPAIR PARTS DIAGRAM	
DATE: 12-3-2020	HV PARTS